

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series
HMI600 Series

PLC or Controller

Allen-Bradley PLC-5
Family (DF1)

Communication Type

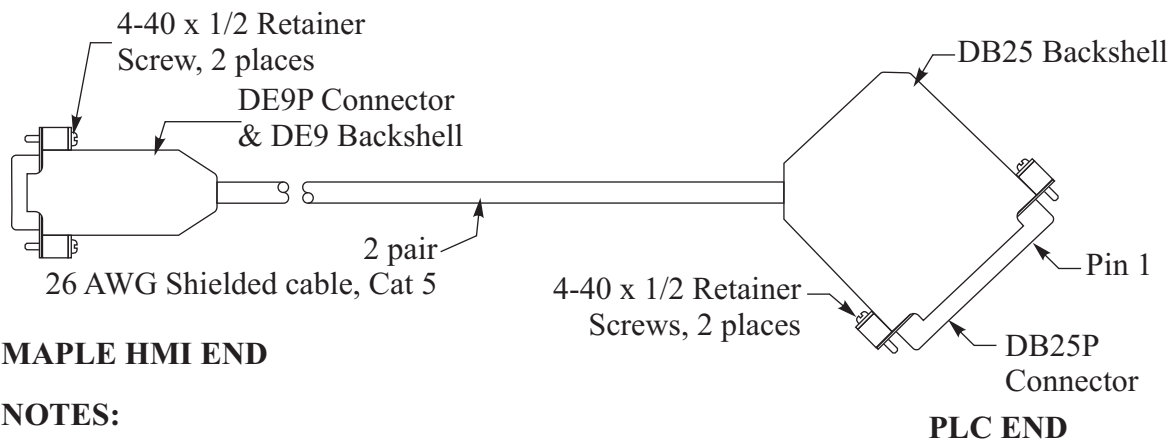
RS-422 with DB25
Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley PLC-5 Family PLC. Maple Systems' products use the DF1 protocol to communicate with this PLC. This cable is for communication directly from the DF1 port.

Drawing and Schematic



MAPLE HMI END

PLC END

NOTES:

- 1) Shield wire must be terminated to connector metal shell.

