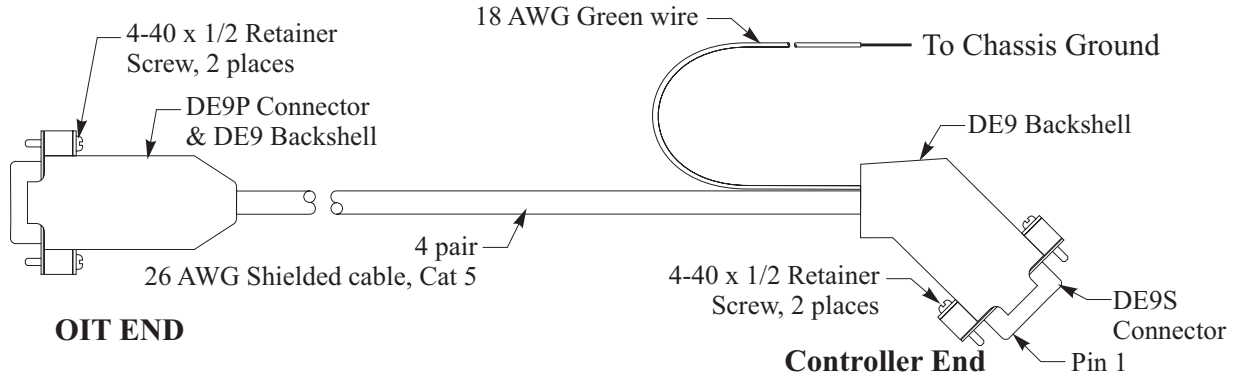




Controller Model: **Baldor Flex+Drive^{II} & MintDrive^{II}**
 Maple OIT Model: **Silver Plus Series, COM 1**
 Communication Type: **RS-422 with DE9 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Baldor Flex+Drive^{II} and MintDrive^{II}.



OIT END

Controller End

NOTES:

- 1 ▷ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 ▷ Connect shield wire to metal shell.

